

Note: The screw and gaskets has to be oiled before mounting!
Schrauben und Dichtungen sind vor Montage einzuölen!

Compressor type Kompressor Typ	Application	Verwendung	Dimension	Quality Qualität	Torque Anzugs- moment	Remark Bemerkung
033 - 075	Crankcase cover	Gehäusedeckel	M8x20	12.9	42 Nm	
100 - 150	Crankcase cover	Gehäusedeckel	M8x30	12.9	42 Nm	
200 - 375	Crankcase cover	Gehäusedeckel	M8x30	12.9	42 Nm	
450 - 675	Crankcase cover	Gehäusedeckel	M8x50	12.9	42 Nm	
3-5	Crankcase cover	Gehäusedeckel	M8x20	10.9	36 Nm	
7-10	Crankcase cover	Gehäusedeckel	M10x30	10.9	70 Nm	
14-24	Crankcase cover	Gehäusedeckel	M10x50	10.9	70 Nm	
30-46	Crankcase cover	Gehäusedeckel	M10x50	10.9	70 Nm	
3-5 /033 - 075	Bearing housing	Lagerbock	M6x20	8.8	13 Nm	
7-10 /100 - 150	Bearing housing	Lagerbock	M6x20	8.8	13 Nm	
14-24 /200 - 375	Bearing housing	Lagerbock	M8x25	8.8	26 Nm	
30-46L /450 - 675	Bearing housing	Lagerbock	M8x25	8.8	26 Nm	
30L-46L	Buttom bearing housing	Unterer Lagerbock	M8x25	8.8	26 Nm	
3-10 /033 - 150	Cylinder head	Zylinderdeckel	M8x50	10.9	36 Nm	
14-24 /200 - 375	Cylinder head	Zylinderdeckel	M8x55	10.9	36 Nm	
30-46 /450 - 675	Cylinder head	Zylinderdeckel	M8x65	10.9	36 Nm	
3-10 /033 - 150	Separating hood	Trennhaubenflansch	M6x16	10.9	15 Nm	
14-46 /200 - 675	Separating hood	Trennhaubenflansch	M8x20	10.9	36 Nm	
3-5 /033 - 075	Suction valve	Flanschventil SS	M8x20	8.8	26 Nm	
3-5 /033 - 075	Discharge valve	Flanschventil DS	M8x25	8.8	26 Nm	
7-10 /100 - 150	Suction valve	Flanschventil SS	M8x30	8.8	26 Nm	
7-10 /100 - 150	Discharge valve	Flanschventil DS	M8x20	8.8	26 Nm	
14-24 /200 - 375	Suction valve	Flanschventil SS	M10x40	8.8	49 Nm	
14-24 /200 - 375	Discharge valve	Flanschventil DS	M8x25	8.8	26 Nm	
30-46 /450 - 675	Suction valve	Flanschventil SS	M10x40	8.8	49 Nm	
30-46 /450 - 675	Discharge valve	Flanschventil DS	M10x30	8.8	49 Nm	
7-10 /100 - 150	Suction chamber cover	Saugkammerdeckel	M8x25	10.9	36 Nm	
14-24 /200 - 375	Suction chamber cover	Saugkammerdeckel	M8x25	10.9	36 Nm	
30-46 /450 - 675	Suction chamber cover	Saugkammerdeckel	M8x25	10.9	36 Nm	
3-5 /033 - 075	Rotor	Rotor	M8x25	8.8	26 Nm	
7-10 /100 - 150	Rotor	Rotor	M8x25	8.8	26 Nm	
14-24 /200 - 375	Rotor	Rotor	M10x30	8.8	49 Nm	
30-46L /450 - 675	Rotor	Rotor	M10x30	8.8	49 Nm	
30L-46L	Rotor	Rotor	M10x30	8.8	49 Nm	
7 - 24	Oil sight glass	Ölschauglas	M6x16	8.8	13 Nm	
30 - 46	Oil sight glass	Ölschauglas	M10x25	8.8	49 Nm	
3 - 46	Oil plug	Ölstopfen	NPT 3/8"		45 Nm	
3 - 46	HP/LP plug	HD/ND Stopfen	NPT 1/8"		20 Nm	